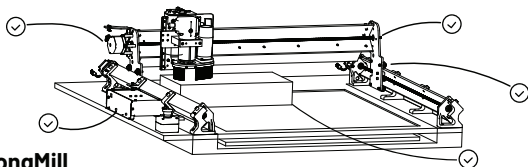




These steps will help you to make sure you are doing everything right before starting a project on your LongMill



On the LongMill

- Step 1** ☐ Tune key transmission components (Z-axis pulleys and anti-backlash)
- Step 2** ☐ Secure bit, router and router mount
- Step 3** ☐ Ensure wiring is secured and connectors are fully plugged in
- Step 4** ☐ Secure the material with proper workholding

On the Computer

- Step 5** ☐ Check that your g-code is generated with a LongMill compatible post-processor
- Step 6** ☐ Run the job in the air or on scrap material
- Step 7** ☐ Jog the LongMill to the depth of cut required to avoid bottoming out in the Z-axis
- Step 8** ☐ Square the LongMill by jogging to the back of the machine
- Step 9** ☐ Set zeros on your material
- Step 10** ☐ Jog router up in the Z-axis and turn on your router



Well done!

Now you are ready to press start to run your project on your LongMill

If you need more help, please go to <https://resources.sienti.com/view/lm-welcome/>

